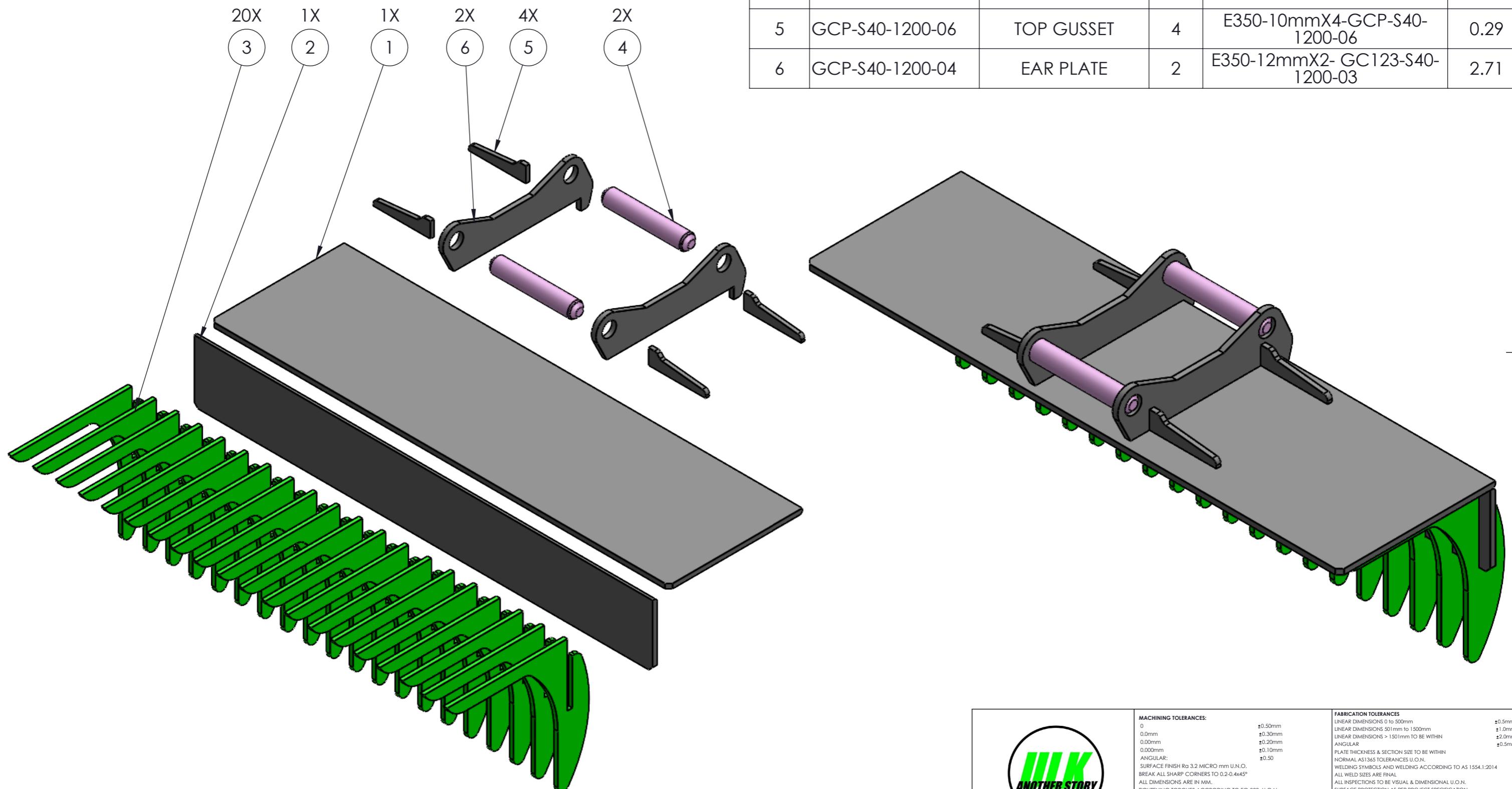


1	2	3	4	5	6	7	8
A	20X 3	1X 2	1X 1	2X 6	4X 5	2X 4	ITEM NO. PART NUMBER DESCRIPTION QTY. Dxf name Weight
							1 GCP-S40-1200-01 TOP PLATE 1 E350-12mmX1-GCP-S40-1200-01 39.44
							2 GCP-S40-1200-02 BACK PLATE 1 E350-12mmX1-GCP-S40-1200-02 18.19
							3 GCP-S40-1200-03 TYNE 20 E350-10mmX20-GCP-S40-1200-03 2.49
							4 GCP-S40-1200-05 PIN 30X206 2 2.13
							5 GCP-S40-1200-06 TOP GUSSET 4 E350-10mmX4-GCP-S40-1200-06 0.29
							6 GCP-S40-1200-04 EAR PLATE 2 E350-12mmX2- GC123-S40-1200-03 2.71



		MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION
TITLE: GCP-S30-1000		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
DWG No. GCP-S40-1200		SCALE : 1:10 MAT'L : REFER BOM	
DRW BY	HK	24/10/2025	WEIGHT (KGS): 118.25
CKD & APP BY			
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		SIZE : A4	SHEETS : 1 OF 2

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APP

